

# fumasep<sup>®</sup> FKS-PET-130

#### General

Membrane type: Cation-exchange membrane - PET-reinforced - thickness 130 μm, with low resistance, high selectivity, very high mechanical stability, and high stability in pH neutral and acidic environment.

Application: Electrodialysis for demineralisation, desalination, acid recovery applications and others.

Stability range: pH = 0 - 8 at T = 25 °C.

Membranes are identified by membrane type and identification number (Lot Number). Please refer to this type and identification number in case of queries.

### **Delivery**

The membrane is the light-creme foil delivered in dry form.

## **Handling and Storage**

Keep membrane package closed / sealed when unused. Store, handle and process the membrane in a clean and dust-free area. Use only new and sharp knives or blades, when cutting the membrane. Always wear protective gloves when handling the membrane. Handle with care, be sure not to puncture, crease or scratch the membrane, otherwise leaks will occur. All surfaces in contact with the membrane during handling, inspection, storage and mounting must be smooth and free of sharp projections.

Dry form: Storage for long time scale (> 12 month) may be done in dry state (sealed container). Wet form: Storage for short and medium time scale (hours up to several weeks) may be done in unsealed containers in 0.5 - 1.5 wt% NaCl solution or comparable neutral pH electrolytes. For storage over a longer time period a sealed container is recommended using afore said electrolyte with ca. 100 ppm biocide (e.g. NaN<sub>3</sub>) to avoid biological fouling.

#### Pretreatment

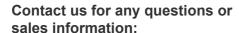
The membrane is delivered in  $H^{+}$  form and dry form. Depending on application and cell design, assembling is possible in dry form (without pretreatment) or wet form. For optimum performance it is recommended to rinse the membrane in NaCl solution (e.g. 0.5 M NaCl solution at T = 25 °C for 24 hrs) to remove any additive from the membrane. Place the membrane sample between stabilizing meshes / spacers in order to avoid curling. Do not let the membrane dry out since micro-cracks may likely occur during shrinkage.

If you have any concerns about storage, chemical stability, and pretreatment please feel free to contact us for further information.

## Physical and chemical data of fumasep® FKS-PET-130

fumasep®		FKS-PET-130
membrane type		cation exchange membrane
appearance / colour		light creme
backing foil		none
reinforcement		PET foil
counter ion		H form
delivery form		dry
thickness (dry)	μm	110 – 130
weight per unit area	mg cm <sup>-2</sup>	8.5 – 10.5
ion exchange capacity (Na <sup>+</sup> form)	mmol g <sup>-1</sup>	0.75 – 0.85
area resistance in Na <sup>+</sup> form <sup>a)</sup>	$\Omega \text{ cm}^2$	2.6 – 4.6
specific conductivity in Na <sup>+</sup> form <sup>a)</sup>	mS cm <sup>-1</sup>	2.5 – 4.5
selectivity 0.1 / 0.5 mol/kg KCl at T = 25 °C b)	%	96 – 99
uptake in $H_2O$ at $T = 25  ^{\circ}C^{\circ}$	wt %	15 – 25
dimensional swelling in H <sub>2</sub> O at T = 25 °C d)	%	0 – 1
hydroxyl ion transfer rate e)	µmol min <sup>-1</sup> cm <sup>-2</sup>	10 – 30
Young's modulus at 23 °C / 50 % r.h. f)	MPa	1300 – 1900
yield strength at 23 °C / 50 % r.h. <sup>f)</sup>	MPa	20 – 25
tensile strength at 23 °C / 50 % r.h. <sup>f)</sup>	MPa	60 – 80
elongation at break at 23 °C / 50 % r.h. <sup>f)</sup>	%	20 – 40
bubble point test in water at T = 25 °C	bar	> 3
pH stability range at 25 °C	рН	0 – 8

a) in Na<sup>+</sup> form in 0.5 M NaCl @ T = 25 °C, measured in standard measuring cell (through-plane).



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b) determined from membrane potential measurement in a concentration cell.

c) in H<sup>+</sup> form, membrane as received stored in water for 24 hrs, reference membrane dried over P<sub>2</sub>O<sub>5</sub> in vacuo.

d) in H<sup>+</sup> form, membrane as received stored in water for 24 hrs, reference membrane as received.

e) determined from pH potential measurement in a concentration cell 0.5 M HcI / 0.5 M NaCl @ T = 25 °C. f) determined by stress-strain measurement at T = 25 °C and 50 % r.h., according to DIN EN 527-1.