

## fumasep<sup>®</sup> F-930-RFD

### General

*Membrane type:* Perfluorinated cation-exchange membrane, reinforced of thickness 30 µm, with low resistance, high mechanical stability, low dimensional swelling, and high stability in acidic environment.

*Application:* Redox-Flow Battery, e.g. Vanadium-Redox-Flow Battery (VRB), using aqueous acidic conditions.

Membranes are identified by membrane type and identification number (Lot Number). Please refer to this type and identification number in case of queries.

### Delivery

The membrane is the transparent (slightly opaque) foil, delivered on a backing foil (colourless rigid PET foil). Pull off carefully the membrane from the backing foil. The membrane is ready to use.

### Handling

Keep membrane package closed / sealed when unused. Unpack membrane only for direct use and process immediately after opening. Store, handle and process the membrane in a clean and dust-free area. Use only new and sharp knives or blades, when cutting the membrane. Always wear protective gloves when handling the membrane. Handle with care, be sure not to puncture, crease or scratch the membrane, otherwise leaks will occur. All surfaces in contact with the membrane during handling, inspection, storage and mounting must be smooth and free of sharp projections.

### Pretreatment

The membrane is delivered in H-form and dry form. The membrane does not need any pretreatment and is ready for use. Please assemble the membrane in dry form.

If you have any concerns about storage, chemical stability, and pretreatment please feel free to contact us for further information.

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## Technical Data Sheet - fumasep® F-930-RFD

### Physical and chemical data of fumasep® F-930-RFD

fumasep®		F-930-RFD
membrane type		cation exchange membrane
appearance / colour		transparent / slightly opaque
backing foil		PET
reinforcement		yes
counter ion		H <sup>+</sup> form
delivery form		Dry
thickness (dry)	µm	28 - 35
weight per unit area	g cm <sup>-2</sup>	5,9 – 7,7
area resistance in 0.5 M H <sub>2</sub> SO <sub>4</sub> <sup>a)</sup>	Ω cm <sup>2</sup>	< 0,21
area resistance in 0.25 M VOSO <sub>4</sub> <sup>a)</sup>	Ω cm <sup>2</sup>	< 0,3
area resistance in 0.25 M (VO) <sub>2</sub> SO <sub>4</sub> <sup>a)</sup>	Ω cm <sup>2</sup>	< 0,6
selectivity 0.1 / 0.5 mol/kg KCl at T = 25 °C <sup>b)</sup>	%	> 97
uptake in 2 M H <sub>2</sub> SO <sub>4</sub> at T = 25 °C <sup>c)</sup>	wt %	< 8
dimensional swelling in 2 M H <sub>2</sub> SO <sub>4</sub> at T = 25 °C <sup>d)</sup>	%	< 6
uptake in vanadyl sulfate at T =25°C <sup>c)</sup>	wt %	< 6
dimensional swelling in vanadyl sulfate at T =25°C <sup>d)</sup>	%	< 4
Young's modulus at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	290 – 340
yield strength at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	-
tensile strength at 23 °C / 50 % r.h. <sup>e)</sup>	MPa	37 – 49
elongation at break at 23 °C / 50 % r.h. <sup>e)</sup>	%	80 – 150
bubble point test in water at T = 25 °C	bar	> 3
proton transfer rate <sup>f)</sup>	µmol min <sup>-1</sup> cm <sup>-2</sup>	> 7.500

a) measured in two-electrode cell (through-plane), T = 25 °C.

b) determined from membrane potential measurement in a concentration cell.

c) reference membrane dried over P<sub>2</sub>O<sub>5</sub> *in vacuo*.

d) reference membrane as received

e) determined by stress-strain measurement at T = 25°C and 50 % r.h., according to DIN EN 527-1.

f) determined from pH potential measurement in a concentration cell 0.5 M HCl / 0.5 M NaCl @ T = 25 °C.

Note: The product is not certified for drinking water applications. The data are not measured directly on the item supplied. The data sheet does not release the customer of the necessity of a goods inwards control procedure. All information included in this data sheet is based on tests and data believed to be reliable. The data do not imply any warranty or performance guarantee. It is the user's responsibility to examine performance, suitability and durability of the product for the intended purpose. FUMATECH BWT GmbH does not assume any liability for patent infringement resulting from the use of this product.

Hereby, it is certified that all results of the measured item comply with the margins of the internal specification defined in the technical datasheet. All measurements and data recording are conducted in accordance with standardized procedures following the ISO 9001 certification.

**Contact us for any questions  
or sales information:**

Email: [sales@fuelcellstore.com](mailto:sales@fuelcellstore.com)

Phone: 979 703-1925

Website: [www.fuelcellstore.com](http://www.fuelcellstore.com)

